

-2-

Amendments to the Claims

Please cancel Claims 1-13 and 15-16. Claims 18-23 were presented in the Amendment After Final Rejection filed on May 14, 2004. Claims 18-23 were subsequently not entered by the Examiner. Please add new dependent Claim 24. Please note that Claim 24 is identical to unentered Claim 22. The Claim Listing below will replace all prior versions of the claims in the application:

Claim Listing

Claims 1 - 13 (Canceled)

14. (Previously presented) A method for forming a coated abrasive belt comprising:
- (a) forming a blocked isocyanate urethane system that includes a high molecular weight polyurethane containing hydroxyl functionality and wherein the isocyanate of said system consists essentially of blocked isocyanate;
 - (b) joining ends of a strip of coated abrasive with the blocked isocyanate urethane system; and
 - (c) heating the strip to cure the blocked isocyanate urethane system.

Claims 15 - 16 (Canceled)

17. (Previously presented) A method for forming a coated abrasive belt, comprising:
- (a) forming a blocked isocyanate urethane system by mixing a first component that includes a high molecular weight polyurethane containing hydroxyl functionality with a second component that includes blocked polyisocyanate; wherein the isocyanate of said system consists essentially of blocked isocyanate;
 - (b) joining ends of a strip of coated abrasive with the blocked isocyanate urethane system; and
 - (c) heating the strip to cure the blocked isocyanate urethane system.

Claims 18 - 23 (Not entered)

-3-

24. (New) The method of Claim 14 wherein the blocked isocyanate urethane system includes a high molecular weight prepolymer containing blocked isocyanate functionality.